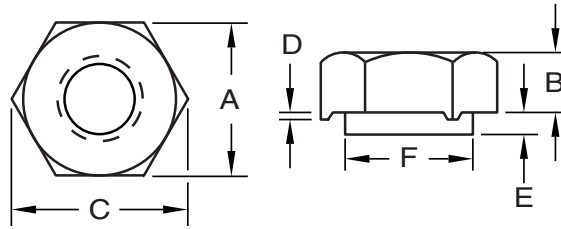


Stainless Steel Piloted Hex Weld Nut With Three Projections

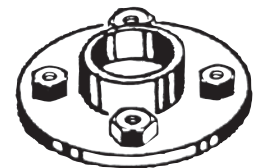


Product Specification Sheet

Part Number	Thread Size	A Width Across Flats		B Thickness		C Width Across Corners Min.	D Proj. Height +/- .003	E Pilot. Height +/- .005	F Pilot Diameter +.000 -.012
		Max.	Min.	Max.	Min.				
HS3Z 1420	1/4 - 20	.500	.489	.197	.177	.556	.025	.040	.406
HS3Z 51618	5/16 - 18	.562	.551	.229	.209	.624	.025	.040	.469
HS3Z 3816	3/8 - 16	.625	.612	.260	.240	.691	.030	.050	.531
HS3Z 1213	1/2 - 13	.813	.781	.385	.365	.898	.030	.060	.719



Three uniform projections ensure reliable contact with the weld surface, even if it is not perfectly flat. The precision pilot accurately locates the threads in the pilot hole and prevents the nut from slipping off center during welding.



Material: Austenitic Stainless Steel

Finish: Passivated

Threads: Unified Standard Class 2B
ASME B1.1-2003



Buckeye Fasteners Company

5250 West 164th Street • Brook Park, Ohio 44142-1597

(800) 437-1689 • Fax: (216) 267-3228

buckeyefasteners.com • info@buckeyefasteners.com

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