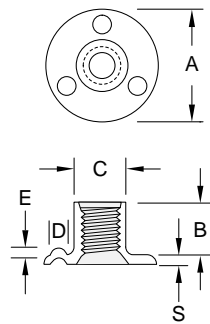
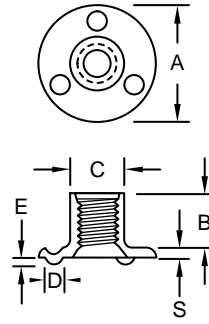


**Round Base
Projection
T Nuts**



**For welding
through a hole**



**For welding
to the metal**

**Product
Specification
Sheet**

Part Number	Thread Size	Flange		Projection Diameter	Projection Height	Barrell Length ± .015	Barrel Diameter ± .015
		Dia. ± .015	Thickness ± .015				
		A	S	D	E	B	C
BFR 14209B3U Through Hole Welding	1/4-20	.750	.047	.109	.050 .030	.562	.305
BFR 56181OB3U Through Hole Welding	5/16-18	.875	.060	.141	.055 .035	.625	.375
BFR 56186B3D Welding To Surface	5/16-18	.875	.060	.098	.055 .035	.375	.375



Three spherical weld projections provide a secure foundation for both through hole or flush mount weld T nuts. Projection welding is preferred where marring of the surface is a concern. The large, flat electrodes used to weld these parts will reduce surface irregularities.

Material:.....C1004-1010 Low Carbon Steel
 Finish: Plain, Unless Specified
 Threads:..... Unified Standard Class 2B ASME B 1.1-2003



Buckeye Fasteners, Inc.

5250 West 164th Street • Brook Park, Ohio 44142-1597

(800) 437-1689 • Fax: (216) 267-3228

buckeyefasteners.com • info@buckeyefasteners.com

© 2007 Buckeye Fasteners, Inc. All Rights Reserved

